



Tap or Screw Size	Thread Per Inch	Drill Bit Size	Tap or Pipe Size	Thread Per Inch	Drill Bit Size
#5	40	39	1/16	27	15/64
#5	44	37	1/8	27	21/64
#6	32	36	1/4	18	27/64
#6	40	33	3/8	18	9/16
#8	32	29	1/2	14	11/16
#8	36	29	3/4	14	57/64
#10	24	25	1	11-1/2	1-1/8
#10	32	21	1-1/4	11-1/2	1-15/32
#12	24	17	1-1/2	11-1/2	1-47/64
#12	28	15	2	11-1/2	2-3/16
1/4	20	7			
1/4	28	3			
5/16	18	F			
5/16	24	I			
3/8	16	5/16			
3/8	24	Q			
7/16	14	U			
7/16	20	25/64			
1/2	13	27/64			
1/2	20	29/64			
9/16	12	31/64			
9/16	18	33/64			
5/8	11	17/32			
5/8	18	37/64			
3/4	10	21/32			
3/4	16	11/16			
7/8	9	49/64			
7/8	14	13/16			
1	8	7/8			
1	12	15/16			